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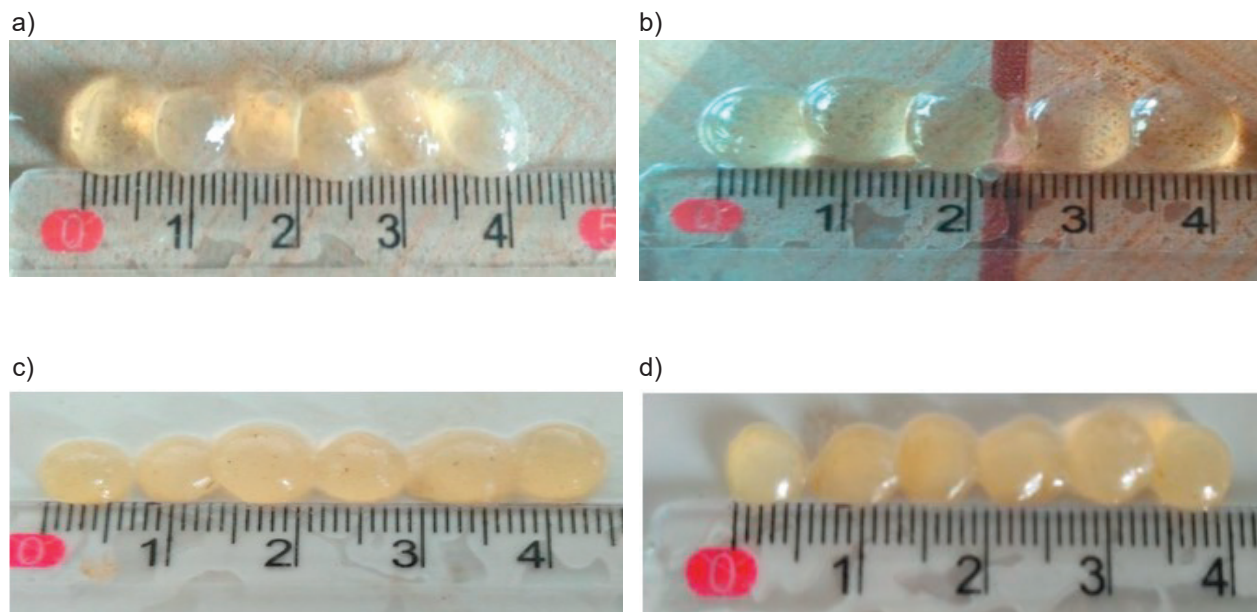


Fig. S1. Visual appearance of iron beads for different degrees of deacetylation: a) 63.37, b) 69.19, c) 76.1 and d) 82.56 %