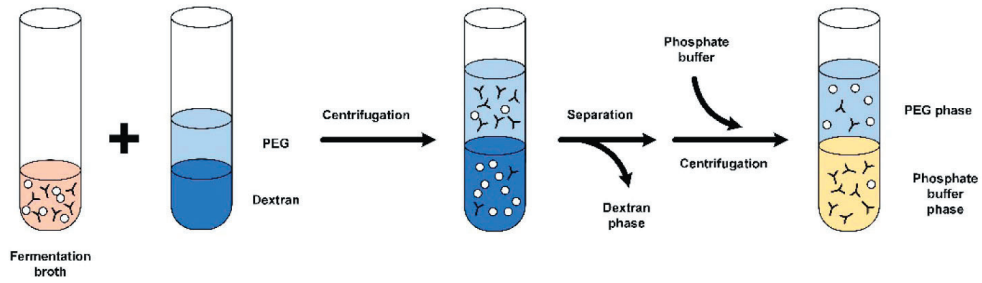


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EXTRACTION/BACK-EXTRACTION METHOD



PRECIPITATION/DISSOLUTION METHOD

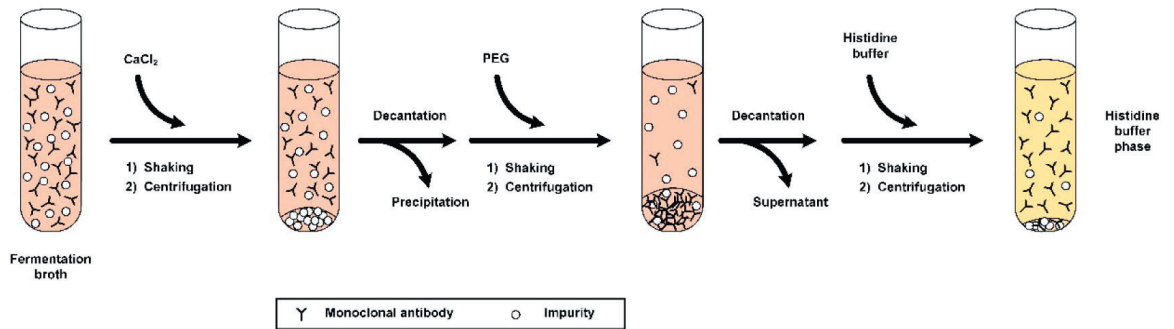


Fig. S1. Purification step of the extraction/back-extraction and precipitation/dissolution methods

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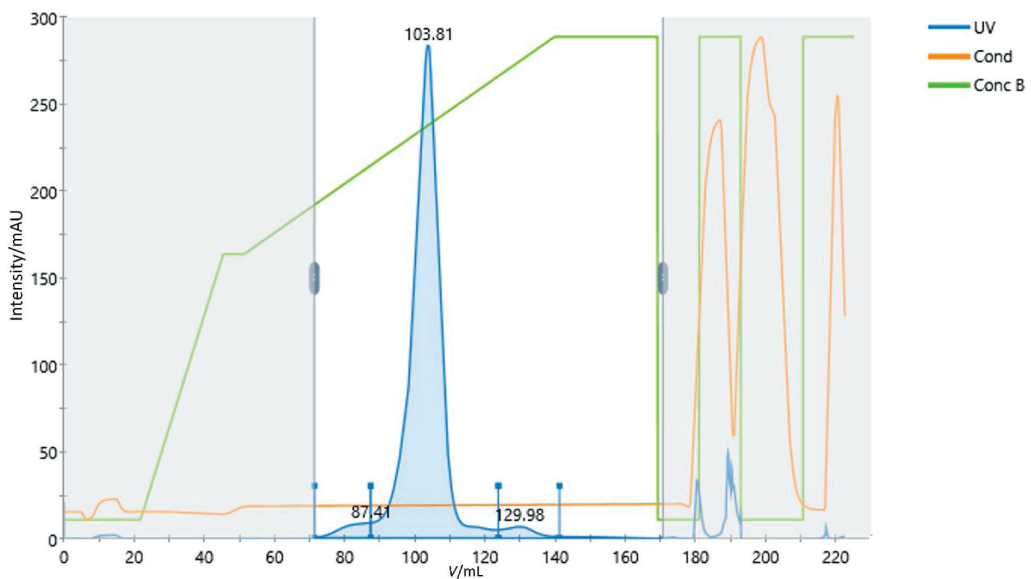


Fig. S2. Chromatogram of the salt-mediated pH elution experiment at pH=5.0–9.1 and c(NaCl)=0–50 mM

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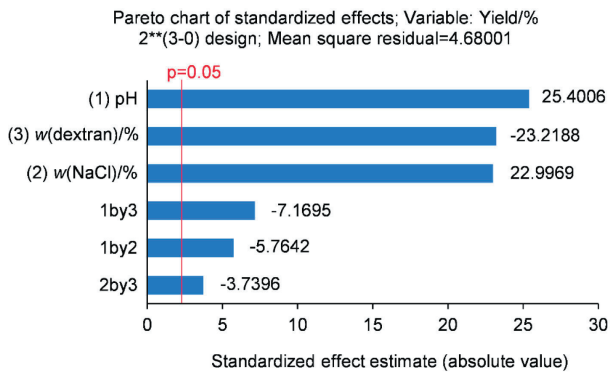


Fig. S3. Pareto chart of the effects of different factors on adalimumab yield during extraction in the PEG-dextran system