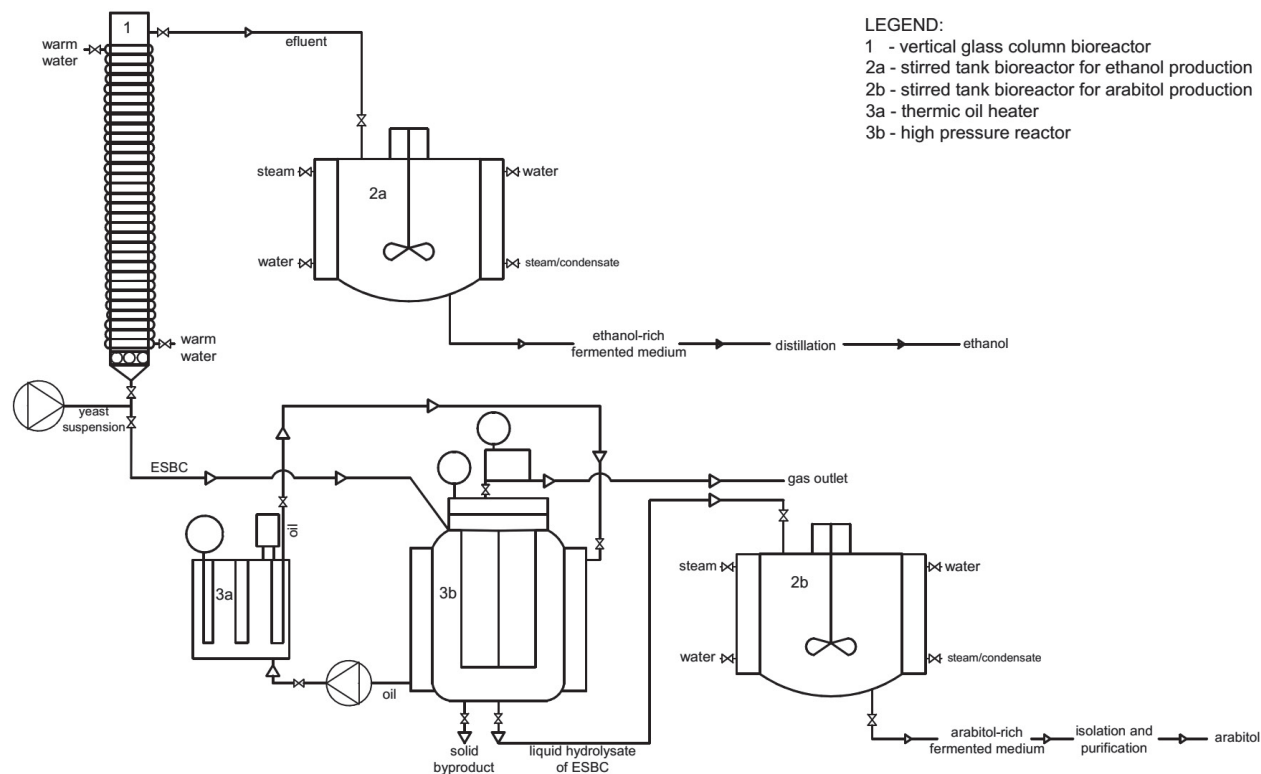


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Table S1. Physical and chemical properties of sugar beet cossettes

Parameter	Value
N (sugar beet cossette)	273
N (short cossette, $l < 10$ mm)	19
N (standard cossette, $10 \text{ mm} < l \leq 50$ mm)	200
N (long cossette, $l > 50$ mm)	54
A_{total}/m^2	0.140929
V_{total}/m^3	0.000123
Silin number/m	10.2034
$A_{\text{specific}} = (A_{\text{total}}/V_{\text{total}})/(1/m)$	1145.421
m (total dry matter)/ m (cossette)	0.22 ± 0.03
m (soluble dry matter)/ m (cossette)	0.16 ± 0.03
m (sucrose)/ m (dry matter)	0.900 ± 0.006
m (glucose)/ m (soluble dry matter)	0.021 ± 0.003
m (fructose)/ m (soluble dry matter)	0.024 ± 0.003
m (non-soluble dry matter)/ m (cossette)	0.055 ± 0.001
m (non-soluble dry matter)/ m (total dry matter)	0.26 ± 0.03

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**Fig. S1.** Scheme of an integrated bioprocess system for bioethanol and arabitol production from sugar beet cossettes. ESBC=exhausted sugar beet cossettes